



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2463
Job Sheet 196522



Part No: D2463

Job Qty: 500 pcs

Part Name: 1/2" Seal (\$ Per Foot)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/14/19

Job Tracking No:

Due Date: 7/17/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP: B 99.02.18 Changed Inspection Level DM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing - Ft <i>ACR Fuller</i>	500 ft		7/17/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
									<i>DP JUL 17 2019</i>
110	Packaging 2-1 - Receive - B4B	500 pcs		7/17/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		<i>DP JUL 17 2019</i>
							Packaging 2 - 14 - B4B		<i>JUL 17 2019</i>
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S198670



Part: D2463

Job No: 196522

Serial No/Batch: S198670

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

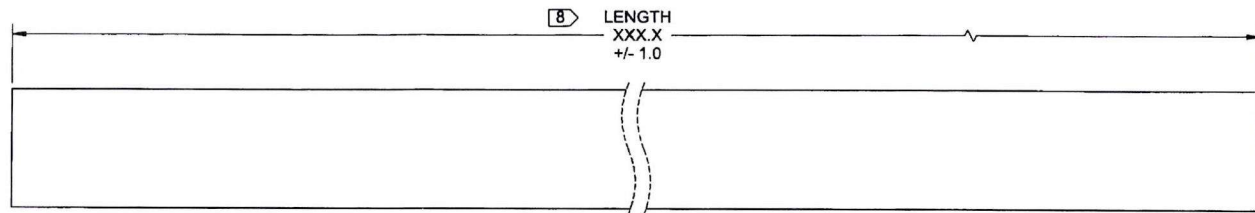
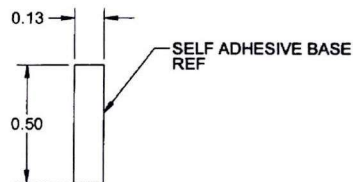
Date: 07/17/19

					B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	500 pcs	7/17/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
130	Packaging 3-1 - Stock - B4B	500 pcs	7/17/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	

				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	Pc 5409
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	500 pcs	7/17/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 100 - (Purchasing) Issue P/O: _____ Purchase part as per Dwg D2463 Possible Supplier: ACR Fuller Group Descriptions: P/N:451500007 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure Material Release Note is attached 120 - (QC6- All purchased or subcontracted products) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
451500007 1.32540	Seal D2463	500 ft (1 ea)	100-Purchasing - Ft	S198666	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing - Ft	451500007	500	0	0	
Part Specifications					
Specifications could not be found.					

Plex 6/14/19 8:09 AM dart.lavoie.chantal

SPECIFICATION CONTROL DRAWING



D2463-XXXX NEOPRENE SEAL $\triangle B$

DART P/N	MATERIAL	COLOR	DUROMETER	SPEC	WEIGHT (lbs) (PER LINEAR FOOT)	PREFERRED SUPPLIER	SELF ADHESIVE BASE (Y/N)
D2463-XXXX	CLOSED CELL NEOPRENE	BLACK	N/A	MIL-R-6130	0.04	ACR GROUP (ACCURATE RUBBER)	Y

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: PER QSI 044 6.7
- 7) WEIGHT: SEE TABLE
- 8) PART NUMBER DEFINITION: D2463-XXXX
XXXX = LENGTH IN INCHES
EG: D2463-0875 = 87.5 INCHES LONG

RELEASED
2016-05-04
EN 16-571

APPROVED

B	REFORMATTED, REDRAWN, MATERIAL CLARIFIED, SEE PART 14-323	AJS	14.12.18
A	NEW ISSUE	KE	98.09.09
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	DB	DRAWING NO.	REV. B
MFG. APPR.	DD	D2463	SHEET 1 OF 1
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	NEOPRENE SEAL	NTS
DATE	14.12.18	COPYRIGHT © 1988 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR TRANSMITTED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB043739**



REPRINT

Supplier: ACR001-VC
ACR Fuller Group Inc
12771 - No. 5 Road
Richmond
BC
V7A 4E9 Canada
Phone: 604 274 9955
Fax: 604 274 1013

PO No: POHB043739
PO Date: 6/14/19
Due Date: 7/5/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms: Collect
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	196522	451500007	3-451500007	Seal D2463 Seal As Per Dwg D2463 Rev. B	Firmed	-	7/5/19	500 ft	0 ft	500 ft	\$1.3254/ft	\$662.70
Grand Total:												\$662.70

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE - NONE PROVIDE D-P

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 7/17/19 1:15 PM Dart.Guerin.Kimberley



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB043739



Supplier: ACR001-VC
ACR Fuller Group Inc
12771 - No. 5 Road
Richmond
BC
V7A 4E9 Canada
Phone: 604 274 9955
Fax: 604 274 1013

PO No: POHB043739

PO Date: 6/14/19

Due Date: 7/5/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

E-MAILED
2019-06-17

Via: Ground

Pymt Terms: Net 30

Freight Terms: Collect

Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	196522	451500007		Seal D2463 Seal As Per Dwg D2463 Rev. B	Firmed	-	7/5/19	500 ft	0 ft	500 ft	\$1.3254/ft	\$662.70

Grand Total: \$662.70

Order Notes

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Procurement Quality Clauses

A005 RIGHT OF ENTRY

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A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

NONE PROVIDED.

Plex 6/14/19 1:37 PM Dart.Guerin.Kimberley



ACR FULLER GROUP - RICHMOND

12771 no. 5 Road
Richmond, BC V7A 4E9
Phone: 604-274-9955
Fax: 604-274-1013

Packing List

Bill DART AEROSPACE LTD
To: 1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
Canada

Ship DART AEROSPACE LTD
To: 1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

Shipment No: 501599
Shipment Date: 07/10/19
Ship Via: GROUND
Order Number: 167477
Order Date: 06/24/19

Customer Code: DART AEROSP
Phone: (613) 632-5200
PO Number: POHB043739
Terms: Net 30 Days

Thank you for the opportunity to submit this quote.

Quantity							
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>Back Ord</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u> <u>Job Number</u>
1	10	10	0	0	RL	3-451500007 1/8" X 1/2"C.C. EPDM SPONGE, ADH.BACK (50'/ROLL)	167477-01

RECEIVED
JUL 17 2019
DART AEROSPACE LTD.

DAS
81
9-89



511 - 12th Avenue
Richmond, B.C. Canada V7A 4E9
Telephone : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : July 22- 2019

Customer : DART AEROSPACE
Customer P.O.# : POHBOH3739
Specification: 1/8" *1/2" C.C.EPDM SPONG,ADH,BACK(50"/ROLL)
Customer Ref.# / Stock # : 3-451500007
ACR W.O. # : 167477
Item Description: EPDM SPONG
ACR Compound : EPDM
Date Shipped: 7/10/2019

DAS
31
9-89

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Fuller quality standards.

Arezoo Zahed

Digitally signed by Arezoo Zahed
DN: cn=Arezoo Zahed, o=ACR Fuller, ou,
email=arezoo.zahed@acrfuller.com, c=US
Date: 2019.07.22 07:52:07-09'

(ACR FULLER REPRESENTATIVE)